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3 x 37 = 111	1 x 91 = 091
6 x 37 = 222	2 x = 182
9 x 37 = 333	3 x = 273
12 x 37 = 444	4 x = 364
15 x 37 = 555	5 x = 455
18 x 37 = 666	6 x = 546
21 x 37 = 777	7 x = 637
24 x 37 = 888	8 x = 728
27 x 37 = 999	9 x 91 = 819

$$\begin{array}{r}
 37 \qquad \qquad \qquad x \qquad \qquad \qquad 91 \\
 \hline
 3367
 \end{array}$$

33 x 3367 = 111 111
66 x = 222 222
99 x = 333 333
132 x = 444 444
165 x = 555 555

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1 x 9 x 12345679 = 111 111 111
2 x 9 x = 222 222 222
3 x 9 x = 333 333 333
4 x 9 x = 444 444 444
5 x 9 x = 555 555 555
6 x 9 x = 666 666 666
7 x 9 x = 777 777 777
8 x 9 x = 888 888 888
9 x 9 x = 999 999 999